Hydrostatic Paper Filter (HPF)

Clean coolant using deep bed gravity technology
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The HPF is a high efficiency, deep bed gravity filter that utilizes both woven and non-woven fabric media. It is a fully automatic unit, used for cleaning coolants in a variety of industrial applications.

It combines the highest level in chip removal equipment with the most effective coolant filtration capabilities due in part to its unique side seal technology. This design prevents chip and particulate from entering the clean tank.

Compared to other flatbed filters, of the same capacity, the HPF overall dimensions are significantly smaller and can achieve greater filtration levels per square foot of floor space.

The HPF can process 100 to 1000 liters per minute of water-based emulsions or neat oils, containing both metallic and non-metallic particles. It allows for the use of various types of media (filter papers) for optimum filtration results.

**HPF Benefits:**
- Deep bed gravity technology for greater levels of filtration
- Fully automatic operation
- Unique side sealing technology prevents chip and particulate bypass
- Uses various disposable media, dependent on type of machining and coolant cleanliness requirements
- Smaller footprint with improved filtration
- Designed as part of the Mayfran Modular Filter platform

### Available Standard Options:
- Magnetic Pre-Separator
- Immersion Chiller
- High Pressure Coolant System
- Duplex Bag/Cartridge Filter
- Pump Over Tanks
- Cyclonic Filter

### Filter Type

<table>
<thead>
<tr>
<th>Filter Type</th>
<th>Flow Rate (Liters/GPM)</th>
<th>Available Media Width</th>
</tr>
</thead>
<tbody>
<tr>
<td>HPF-100</td>
<td>100/25</td>
<td>20 in.</td>
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<tr>
<td>HPF-300</td>
<td>300/75</td>
<td>20/38 in.</td>
</tr>
<tr>
<td>HPF-500</td>
<td>500/125</td>
<td>20/38/51 in.</td>
</tr>
<tr>
<td>HPF-700</td>
<td>700/175</td>
<td>38/51 in.</td>
</tr>
<tr>
<td>HPF-1000</td>
<td>1000/250</td>
<td>51 in.</td>
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</tbody>
</table>
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How it works:

A. Dirty coolant enters top of filter
B. Coolant filtered via gravity force through filter media into clean coolant tank
C. Media carrier belt
D. Filter cake forms on paper media
E. High level sensor activates drive assembly to advance media when filtering capacity decreases and liquid level rises
F. Low media warning sensor for media replacement or shutdown if empty