# **SLUDGE BARRIER**

Mayfran International's manual Sludge Barrier is a compact and portable magnetic separation system that removes small ferrous chips and fines from the coolant tank. The Sludge Barrier is ideal for steel, cast and/or ductile iron applications and is available in two sizes to best fit your coolant tank and application.



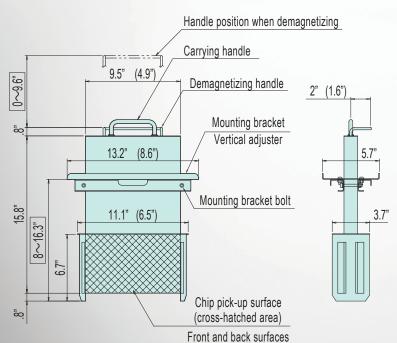
## **FEATURES AND BENEFITS**

- Compact and portable sludge recovery unit with built in magnets.
- Simplifies in-tank sludge recovery and disposal for ease of maintenance.
- Easy retrofitting for existing coolant tanks by merely cutting 12" x 4.5" slot in the cover or lid.
- Mount near the pumps to reduce the amount of particulate sent back to the machine or mount next to the conveyor to remove ferrous particles as they exit the conveyor.

#### **SPECIFICATIONS**

| MODEL NUMBER | DIMENSIONS           | WEIGHT  |
|--------------|----------------------|---------|
| SB4012       | 18.2" x 8.6" x 5.7"  | 11.7 lb |
| SB4024       | 18.2" x 13.2" x 5.7" | 21.4 lb |

Dimensions inside parentheses are for model SB4012.









# **AUTO SLUDGE BARRIER**

Mayfran International's Auto Sludge Barrier is a motorized automatic magnetic separation system that removes small ferrous chips and fines from the coolant tank. The Auto Sludge Barrier is ideal for steel, cast and/or ductile iron applications and is available in two sizes to best fit your coolant tank and application.



### **FEATURES AND BENEFITS**

- Compact and motorized automatic sludge recovery unit with an integral permanent magnet.
- Includes a cord with plug that can fit any standard 110V receptacle.
- Repeat cycle timer for flexibility in handling larger chip loads while reducing coolant carryout.
- Simplifies in-tank sludge recovery and disposal without troublesome manual operations.
- Easy retrofitting for existing coolant tanks by merely cutting 9.4" x 6.9" slot in the cover or lid.
- Mount near the pumps to reduce the amount of particulate sent back to the machine or mount next to the conveyor to remove ferrous particles as they exit the conveyor.
- · Stainless steel construction for functionality and durability.
- Will also remove tramp oils, the number one contaminant of machine tool coolant systems.

#### **SPECIFICATIONS**

| MODEL NUMBER    | DIMENSIONS*             | VOLTAGE   |
|-----------------|-------------------------|-----------|
| ASB-110V480H800 | 31.50 " x 15.3" x 18.8" | 110 Volts |
| ASB-110V785H800 | 46.75 " x 15.3" x 18.8" | 110 Volts |

## **RETURN ON INVESTMENT**

With Mayfran's Auto Sludge Barrier, you can expect payback within just one year. Shown below are the expected savings when using with a machine in conjunction with a non-magnetic conveyor or a typical cast iron application.\*\*

| Labor cost savings from reduced tank clean outs               | \$800/YEAR   |
|---|--------------|
| Coolant cost savings  | \$1,000/YEAR |
| Savings from increased uptime through reduced tank clean outs | \$1,600/YEAR |
| Total Savings   | \$3,400/YEAR |

<sup>\*</sup> Width dimension includes discharge bucket







<sup>\*\*</sup>ROI is based on four tank clean-outs per year vs. eight, at four hours each